CLAIMS

What is claimed is:

- 1. An initiator of anodic free-radical polymerization that is sensitized to visible light irradiation and provides multiple initiator functionality sites on each molecule or molecular complex.
- 2. The initiator in claim 1 in which the substrate of the molecular complex is a ceramic particle.
- 3. The initiator in claim 1 in which the substrate is a polymeric particle.
- 4. The initiator in claim 1 in which the substrate is a macromolecule.
- 5. Mixtures of said multi-functional photo-initiator in ethylenically unsaturated organic monomer.